PART NUMBER

PFF25-1001

DESCRIPTION

FRONT ARM FRONT BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes
1 x Grease
2 x Polyurethane B Bushes
2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.
It is recommended that:
-all work to be carried out by a licensed technician;
-all safety precautions adhered to;
-wheel alignment to be checked and adjusted as required after any suspension work.
-All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the front suspension arm from the vehicle and press out the original rubber bushes, including their outer shells.

2. Clean any dirt and corrosion from the bores of the arm, removing any sharp edges or burrs with a suitable file.

3. Push the thinner-flanged **B-Bush** into the arm, ensuring the flange faces towards the **front of the vehicle**.

4. Push the thicker-flanged **A-Bush** into the arm, ensuring the flange faces towards the **rear of the vehicle**.

5. Apply some of the supplied grease to the bores of both polyurethane bushes.

6. Press the stainless steel sleeve through the bores of the polyurethane bushes until it sits flush at both ends.

7. Refit the front suspension arm to the vehicle and tighten all hardware to the manufacturer's recommended torque settings.



Figure 1

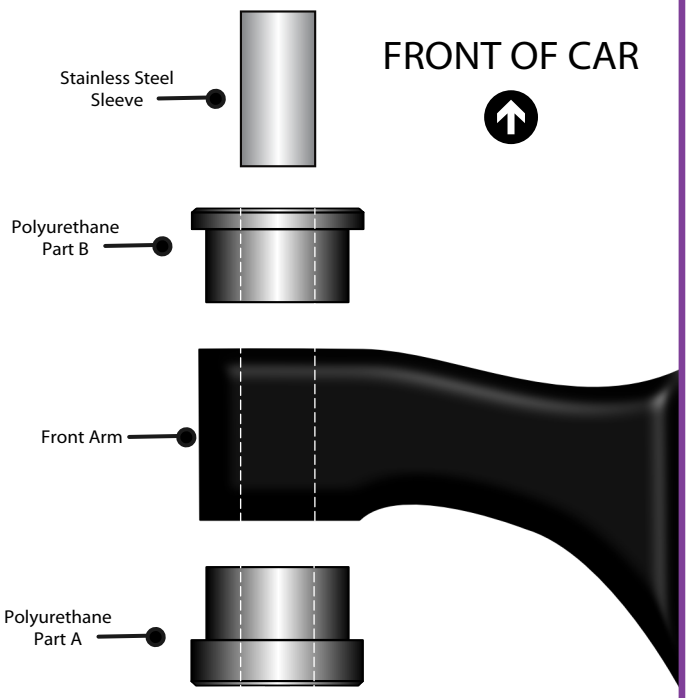


Figure 2 - diagram showing how the polyurethane parts will fit together in the front arm